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(11) **EP 1 213 021 A1**

(12) **EUROPEAN PATENT APPLICATION**
published in accordance with Art. 158(3) EPC

(43) Date of publication:
12.06.2002 Bulletin 2002/24

(51) Int Cl.7: **A61K 31/765, A61P 3/10**

(21) Application number: 00949844.5

(86) International application number:
PCT/IB00/01112

(22) Date of filing: 09.08.2000

(87) International publication number:
WO 01/10451 (15.02.2001 Gazette 2001/07)

(84) Designated Contracting States:
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE**
Designated Extension States:
AL LT LV MK RO SI

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(30) Priority: 09.08.1999 JP 22488399

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(54) **REMEDIES FOR DIABETES**

(57) The object of the present invention is to provide a medicament for prevention and/or treatment of diabetes or diabetes complications, which has an action of reducing the blood sugar level. The present invention provides a medicament for prevention and/or treatment

of diabetes or diabetes complications which comprises, as an active ingredient, a mixture of cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19.

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Description

TECHNICAL FIELD

5 [0001] The present invention relates to a medicament for prevention and/or treatment of diabetes or diabetes complications, more specifically a medicament for prevention and/or treatment of diabetes or diabetes complications which comprises, as an active ingredient, a mixture of poly lactic acids having certain condensation degree.

BACKGROUND ART

10 [0002] Diabetes is a metabolic disorder mainly of glucose metabolism which is based on deficient secretion of insulin or reduced sensitivity of target cells thereof, and a major characteristic of diabetes is hyperglycemia. If hyperglycemia persists for a long period, serious complications such as retinopathy, nephropathy and neuropathy arise in various organs and nerves with angiopathy as a prime factor. Therefore, it is extremely important in the treatment of diabetes
15 to control the blood sugar level and maintain it at a normal level, and the means for this purpose has been studied for many years.

[0003] Diabetes is classified according to the types of disease into insulin dependent diabetes (IDDM; type I diabetes) and non-insulin dependent diabetes (NIDDM; type II diabetes). In the case of non-insulin dependent diabetes (type II diabetes), onset of the disease is slow and insulin treatment is not necessarily required for maintaining life, and the
20 blood sugar level can be controlled by a combination of diet therapy, kinesitherapy and drug therapy. In drug therapy, an insulin secretion promoting agent which is one type of oral agents for reducing the blood sugar level is widely and clinically used. However, since currently available insulin secretion promoting agents promote insulin secretion independent of blood sugar level, there arise problems that onset of serious hypoglycemia arises or the blood sugar level cannot be sufficiently controlled if the dosage is inadequate, and thus such agents are not satisfactory.

25 [0004] Therefore, if there is provided a novel medicament which can adequately control the blood sugar level and has little side effect, it is expected to be extremely useful for controlling the blood sugar level in diabetes patients.

DISCLOSURE OF THE INVENTION

30 [0005] An object of the present invention is to provide a medicament for prevention and/or treatment of diabetes or diabetes complications, which has an action of reducing the blood sugar level.

[0006] As a result of concentrated research to achieve the aforementioned object, the present inventors have found that the blood sugar level can be significantly reduced by administering a mixture of cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19 to diabetes-induced model rats, thereby providing the present
35 invention. Although it has been reported in the research up to now that a mixture of cyclic and/or straight chain poly L-lactic acids having a condensation degree of 3 to 19 is useful as an antineoplastic agent (Japanese Patent Application Laying-Open (Kokai) Nos. 9-227388 and 10-130153) and also as a QOL improving agent for cancer patients (Japanese Patent Application No. 11-39894 Specification; Bulletin of Japan Society of Clinical Oncology, Vol. 33, No. 3, p. 493), the present inventors have found for the first time that it has an action of reducing the blood sugar level.

40 [0007] Thus, according to the first aspect of the present invention, there is provided a medicament for prevention and/or treatment of diabetes or diabetes complications which comprises, as an active ingredient, a mixture of cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19.

[0008] According to another aspect of the present invention, there is provided a medicament for reducing the blood sugar level which comprises, as an active ingredient, a mixture of cyclic and/or straight chain poly lactic acids having
45 a condensation degree of 3 to 19.

[0009] The medicament of the present invention may be used, in particular, for prevention and/or treatment of type II diabetes or complications thereof.

[0010] In a preferred embodiment of the present invention, the lactic acid which is a repeating unit in the poly lactic acid, substantially consists of L-lactic acid.

50 [0011] In one embodiment of the present invention, the mixture of cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19 that is used as an active ingredient, is a fraction obtained by condensing lactic acids (preferably lactic acid substantially consisting of L-lactic acid) by dehydration under an inactive atmosphere, subjecting the ethanol- or methanol-soluble fraction of the obtained reaction solution to reverse phase column chromatography, and eluting with 25 to 50 weight % acetonitrile aqueous solution of pH 2 to 3 and then with 90 weight % or more
55 acetonitrile aqueous solution of pH 2 to 3.

[0012] Condensation of lactic acids by dehydration may be performed, for example, by stepwise decompression and temperature rise under a nitrogen gas atmosphere.

[0013] Moreover, reverse phase column chromatography may be performed applying ODS column chromatography.

[0014] According to another aspect of the present invention, there is provided the use of a mixture of cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19 for the production of a medicament for prevention and/or treatment of diabetes or diabetes complications or a medicament for reducing the blood sugar level.

[0015] According to a further aspect of the present invention, there is provided a method for prevention and/or treatment of diabetes or diabetes complications or a method for reduction of the blood sugar level, which comprises a step of administering to mammals including humans, a therapeutically effective amount of a mixture of cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19.

BRIEF DESCRIPTION OF THE DRAWINGS

[0016]

Figure 1 shows a mass spectrum of the mixture of poly lactic acids obtained by Production Example 1 of the present specification.

Figure 2 is a graph showing the effect of the mixture of poly lactic acids on the fasting blood sugar level.

Figure 3 is a graph showing the effect of the mixture of poly lactic acids on the morning blood sugar level.

Figure 4 is a graph showing the effect of the mixture of poly lactic acids on the food consumption.

Figure 5 is a graph showing the effect of the mixture of poly lactic acids on the weight increase.

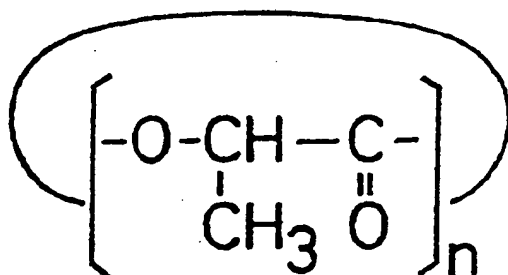
THE BEST MODE FOR CARRYING OUT THE INVENTION

[0017] The embodiments and methods for carrying out the present invention are described in detail below.

[0018] In the medicament of the present invention, a mixture of cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19 is used as an active ingredient.

[0019] The term "a mixture of poly lactic acids" used in the present invention means a mixture wherein cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19 are present at any ratio. That is to say, the term "mixture" does not only mean a mixture of poly lactic acids having any condensation degree ranging from 3 to 19, but is also used as a concept including a mixture of cyclic and straight chain poly lactic acids. As is described below in the present specification, "a mixture of poly lactic acids" can be obtained by condensing lactic acids by dehydration and then performing purification by a suitable method. Although the term "a mixture of poly lactic acids" is used in the present specification for the sake of convenience, this term also includes a poly lactic acid consisting of a single ingredient such as a cyclic poly lactic acid having single condensation degree or a straight chain poly lactic acid having single condensation degree.

[0020] The term "condensation degree" is used to mean the number of lactic acid unit which is repeating unit in poly lactic acids. For example, the cyclic poly lactic acid is assumed to have the following structural formula wherein n represents condensation degree (n = 3 to 19).



[0021] When "lactic acid" is simply referred to in the present specification, this lactic acid includes all of L-lactic acid, D-lactic acid or a mixture comprising these types of lactic acid at any ratio. Preferably in the present invention, the lactic acid substantially consists of L-lactic acid. The term "substantially" is used herein to mean that the ratio of L-lactic acid units in a mixture of poly lactic acids (number of L-lactic acid unit / number of L-lactic acid unit + number of D-lactic acid unit × 100) is, for example, 70% or more, preferably 80% or more, more preferably 85% or more, further more preferably 90% or more, and particularly preferably 95% or more. The ratio of L-lactic acid units in a mixture of poly lactic acids depends on the ratio of L-lactic acid and D-lactic acid, which exist in lactic acids used as a starting

substance.

[0022] Since a mixture of cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19 shows an action of suppressing a high blood sugar level in a diabetes-induced mouse, the mixture is useful as an active ingredient in a medicament for prevention and/or treatment of diabetes or diabetes complications (e.g. retinopathy, nephropathy or neuropathy).

[0023] The methods for producing a mixture of cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19 are not particularly limited, and the mixture of poly lactic acids can be obtained by the production methods described, for example, in Japanese Patent Application Laying-Open (Kokai) Nos. 9-227388 and 10-130153 or Japanese Patent Application No. 11-39894 (All publications cited herein are incorporated herein by reference in their entirety).

[0024] More specifically, for example, a mixture of cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19 can be obtained by the following method.

[0025] First, lactic acid (preferably, lactic acid substantially consisting of L-lactic acid) is condensed by dehydration under an inactive atmosphere. Examples of the inactive atmosphere include nitrogen gas and argon gas, and nitrogen gas is preferred.

[0026] Dehydration and condensation reaction is carried out at a temperature of 110°C to 210°C, preferably 130°C to 190°C under normal pressure or reduced pressure (about 1mmHg), and particularly preferably the reaction is carried out by stepwise decompression and stepwise temperature rise. A reaction period can be determined as appropriate. For example, the reaction can be carried out for 1 to 20 hours. Where stepwise decompression and stepwise temperature rise are applied, the reaction period is divided into two or more partial reaction periods, and then pressure and temperature are determined for each of the reaction periods. Where stepwise decompression is applied, pressure can be reduced, for example, from a normal pressure to 150mmHg and then to 3mmHg. Where stepwise temperature rise is applied, temperature can be raised, for example, from 145°C to 155°C and then to 185°C. Practically, the reaction can be carried out by using these conditions in combination, for example, 145°C, normal pressure, 3 hours; 145°C, 150mmHg, 3 hours; 155°C, 3mmHg, 3 hours; and 185°C, 3mmHg, 1.5 hours.

[0027] Subsequently, ethanol and methanol are added to the reaction mixture obtained by the dehydration and condensation reaction, and the mixture is filtered. The obtained filtrate is dried to obtain ethanol and methanol-soluble fractions. The term "ethanol and methanol-soluble fractions" is used in the present specification to mean fractions soluble in a mixed solution of ethanol and methanol. In order to obtain ethanol and methanol-soluble fractions, a reaction mixture obtained by dehydration and condensation reaction is mixed with ethanol and methanol, where the ratio of ethanol and methanol can be determined as appropriate. For example, the ratio is ethanol:methanol = 1 : 9. The order and method for adding, ethanol and methanol to a reaction mixture are not limited, and may be selected as appropriate. For example, ethanol may be added at first to the reaction mixture obtained by the dehydration and condensation reaction, and then methanol may be added thereto.

[0028] The thus obtained ethanol and methanol-soluble fractions can be subjected to reverse phase column chromatography, especially to chromatography where an octadecylsilane (ODS) column is used. First, fractions eluted with 25 to 50 weight % acetonitrile aqueous solution of pH 2 to 3 are removed, and then fractions eluted with 90 weight % or more acetonitrile aqueous solution of pH 2 to 3, preferably 99 weight % or more acetonitrile aqueous solution are collected so as to obtain a mixture of cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19.

[0029] The obtained mixture of cyclic and/or straight chain poly lactic acids is neutralized with an alkaline substance such as sodium hydroxide, and is dried under reduced pressure, and then according to standard techniques, the mixture can be formulated in a desired forms as mentioned below.

[0030] The dosage form of the medicament of the present invention is not particularly limited, and any form suitable for the purpose of treatment or prevention can be selected from dosage forms for oral or parenteral administration. Examples of dosage forms suitable for oral administration include a tablet, a capsule, a powder, a granule, a parvule, a syrup, a solution, an emulsion, a suspension, a chewable tablet, and the like. Examples of dosage forms suitable for parenteral administration include, but are not limited to, an injection (e.g. a subcutaneous, intramuscular or intravenous injection, and the like), a drop, an inhalant, a nebula, a suppository, an agent for percutaneous absorption in the form of a gel, ointment or the like, an agent for mucomembranous absorption, and an agent for percutaneous absorption in the form of an adhesive skin patch, tape or the like.

[0031] Aqueous formulations suitable for oral administration such as a solution, emulsion or syrup can be produced using water; sugars such as sucrose, sorbit or fructose; glycols such as polyethylene glycol or propylene glycol; oils such as sesame oil, olive oil or soybean oil; antiseptics such as p-hydroxybenzoate; and flavors such as strawberry flavor and peppermint. In order to produce solid formulations such as capsule, tablet, powder or granule, there can be used an excipient such as lactose, glucose, sucrose or mannite; a disintegrator such as starch or sodium alginate; a lubricant such as magnesium stearate or talc; a binder such as polyvinyl alcohol, hydroxypropylcellulose or gelatin; a surfactant such as fatty acid ester; and a plasticizer such as glycerine, and the like.

[0032] Formulations for an injection or drop that are suitable for parenteral administration preferably comprise, as an active ingredient, the above substance in a dissolved or suspended state in a sterilized aqueous medium which is isotonic to the recipient's blood. For example, in the case of an infection, a solution can be prepared using an aqueous medium consisting of a saline solution, a glucose solution or a mixture of a saline solution and a glucose solution. In the case of a formulation for intestinal administration, it can be prepared using carriers such as a theobroma oil, hydrogenated lipids or hydrogenated carboxylic acid, and can be provided as a suppository. In order to produce a nebula, the above substance as an active ingredient may be dispersed as microparticles, and a carrier which does not irritate the recipient's cavitas oris and respiratory tract mucosa and which facilitates absorption of the active ingredient can be used. Specific examples of carriers include lactose, glycerine, and the like. Formulations having a form such as aerosol or dry powder may be prepared depending on the properties of the substance of an active ingredient and the carrier. One or two or more auxiliary ingredients selected from glycols, oils, flavors, an antiseptic, an excipient, a disintegrator, a lubricant, a binder, a surfactant, a plasticizer and the like may be added to these formulations for parenteral administration.

[0033] The dose and dosage frequency of the medicament of the present invention is determined as appropriate, depending on various factors such as the type and seriousness of the disease, dosage form, age or body weight of a patient, or the presence or absence of complications. Generally, the dose of an active ingredient per day is 20 to 2,000mg/kg, preferably 20 to 200mg/kg, and more preferably 50 to 150mg/kg. It is preferred that the above dose of medicament is dividedly applied about once to 4 times per day, more preferably about twice to 4 times per day.

[0034] The medicament of the present invention can be administered to any mammal including humans, preferably being administered to humans.

[0035] The medicament of the present invention can be used for prevention and/or treatment of diabetes or diabetes complications. Diabetes is one disease, which is based on a disorder of glucose metabolism, a major characteristic of diabetes being hyperglycemia. Diabetes can be treated by reducing the blood sugar level of a diabetes patient using the medicament of the present invention. Also, diabetes can be prevented by controlling the blood sugar level of a diabetes suspected patient using the medicament of the present invention. It is known that, since hyperglycemia persists for a long period in a diabetes patient, complications such as retinopathy, nephropathy and neuropathy develop with angiopathy as a prime factor. These diabetes complications can also be prevented and/or treated by controlling the blood sugar level of a diabetes patient using the medicament of the present invention.

[0036] Moreover, the medicament of the present invention cannot only be used for prevention and/or treatment of diabetes or complications thereof, but also can broadly be used to reduce the blood sugar level. Where hyperglycemia is clinically present, diabetes is suspected, but hyperglycemia may sometimes occur due to various diseases other than diabetes. For example, hyperglycemia occurs due to various factors such as organic disorder of pancreatic tissues, chronic hepatopathy, endocrinopathy, symptom of brain hypertension, adiposis, hyperphagia, crapula of alcohol, post-gastrectomy nutritional hyperglycemia, fibrile disease, carbon monoxide poisoning, increase of blood sugar due to drugs, and the like. The medicament of the present invention may be used to reduce these high level of blood sugar.

[0037] The present invention is further described in the following examples, but the examples are not intended to limit the scope of the present invention.

EXAMPLES.

Production Example 1: Production of a mixture of poly lactic acids

[0038] 500 ml of L-lactic acid (to which D-lactic acid is also mixed) was placed into a separable flask in a mantle heater. 300ml/min of nitrogen gas was flowed therein while stirring. Accumulated water was introduced into a flask equipped with a reflux condenser via a warmed descending type connecting tube, while heating at 145°C for 3 hours. Furthermore, after pressure was reduced to 150mmHg and heated at the same temperature for 3 hours, the mixture was heated at 155°C for 3 hours under a reduced pressure of 3mmHg, and then at 185°C for 1.5 hours under a reduced pressure of 3mmHg to obtain poly lactic acids as a reaction product.

[0039] The obtained poly lactic acids were kept at 100°C, and 100ml of ethanol and 400ml of methanol were separately added thereto, and then the mixture was allowed to be cooled. This mixture was added to 500ml of methanol, and the mixture was well stirred and left to stand. Then, the mixture was filtrated for purification. The filtrate was subjected to vacuum drying and then dissolved in acetonitrile to obtain 200ml (stock solution) in total.

[0040] The stock solution was placed to a reverse phase ODS column (TSK gel ODS-80 TM) which was previously equilibrated, and was stepwise eluted with 30%, 50% and 100% acetonitrile (pH2.0) each containing 0.01M hydrochloric acid to obtain poly lactic acids (condensation degree of 3 to 19) as an acetonitrile 100% elution fraction. The mass spectrum of the obtained substance is shown in Figure 1. As is clear from the regular fragment ion peaks in Figure 1, the obtained mixture of poly lactic acids mainly comprises cyclic condensate, and a small amount of linear condensate is contained therein.

Test Example 1: Evaluation of action of a mixture of poly lactic acids using diabetes-induced mice

(Method)

[0041] Diabetes-induced mice (diabetes mice; C57BL/KsJ-db/db Jcl) were used as test animals. Each of these mice is a homozygote for a recessive gene, db, which exists on the 4th chromosome, and is a diabetes model mouse which rapidly develops type II diabetes by edacity.

[0042] These mice (6-week-old female mice obtained from CLEA Japan, Inc.) were divided into two groups: (1) a CE2 group (12 mice), which were fed with standard solid food CE2 (obtained from CLEA Japan, Inc.) and (2) a CPL group (12 mice), which were fed with standard solid food CE2 containing 1 weight % (where a fraction obtained by chromatography is used as is, and the concentration thereof is 1 weight %) of a mixture of poly lactic acids (also referred as to CPL), and then the mice in these groups were fed for 35 days. As a control group, heterozygotes (4 mice; C57BL/KsJ-db/-Jcl) for a recessive gene, db, were fed with standard solid food CE2.

[0043] Over the whole period of feeding, fasting blood sugar level, morning blood sugar level, food consumption per day, and body weight were measured.

(Results)

[0044] The results obtained from measurement of fasting blood sugar level are shown in Table 1 and Figure 2, and the results obtained from measurement of morning blood sugar level, food consumption per day and body weight are shown in Figures 3 to 5.

Table 1:

Results of measurement of fasting blood sugar level (the unit of values in the table is mg/dl)			
Feeding period (days)	Control group (db/-)	Experiment group (db/db)	
		Standard solid food group	CPL-containing food group
2	77.5±10.4	76.2±16.6	81.6±16.6
7		143.0±18.6	97.3±17.7
12			134.4±19.3
13		192.8±58.5	
18			
19	69.2±11.2		142.7±26.7
20		203.6±44.0	
24			
26	98.0±11.0		173.5±37.8
27			203.4±45.2
28		302.7±75.3	
31	84.9±14.2		
33			209.0±46.1
35		300.9±53.5	

[0045] As is clear from Table 1 and Figure 2, the fasting blood sugar level of mice in the CE2 group increased as they grew, and reached 300mg/dl on the 28th day after initiation of feeding. In contrast, the fasting blood sugar level of the CPL group was remarkably lower than that of the CE2 group over the whole feeding period. Especially, the fasting blood sugar level on the 27th day after initiation of feeding was about 203mg/dl on average, and this value was about 67% of the value of CE2 group on the 28th day. From these results, it was shown that fasting blood sugar level was significantly reduced by providing a feed containing 1% mixture of poly lactic acids.

[0046] Especially, the diabetes model mice used in this test are a model where the blood sugar level is not only difficult to be controlled by diet therapy or kinesitherapy, but is also difficult to be controlled even by administration of insulin. It is a surprising result that the fasting blood sugar level of such a mouse can be reduced to about 67% of a control by providing a feed containing 1% mixture of poly lactic acids. These results suggest the possibility that the blood sugar level of diabetes patients can be controlled by administration of a mixture of poly lactic acids in combination with diet therapy and kinesitherapy.

[0047] Moreover, as shown in Figure 3, there was no significant difference between the CE2 group and the CPL

group in respect of morning blood sugar level, and both groups showed similar values.

[0048] Furthermore, as shown in Figure 4, the daily average food consumption of control mice heterozygously having a db gene (C57BL/KsJ-db⁻/Jcl) was about 4g, whereas the daily average food consumption of diabetes-induced mice in both CE2 group and CPL group rapidly increased as they grew and reached about 7.5g on the 29th day after initiation of feeding. There was no significant difference between the daily average food consumption of the CE group and that of the CPL group.

[0049] Still further, as shown in Figure 5, in respect of weight increase of growing mice, there was no significant difference between the CE group and the CPL group, and the body weight significantly increased in both groups and reached about 43g on average on the 29th day after initiation of feeding. In contrast, weight increase of control mice (C57BL/KsJ-db⁻/Jcl) was more moderate than mice in both the CE and CPL groups, and the average body weight on the 31st day after initiation of feeding was about 24g.

INDUSTRIAL APPLICABILITY

[0050] The medicament of the present invention has an action of reducing the blood sugar level and is useful especially for prevention and/or treatment of diabetes or diabetes complications. Moreover, since the mixture of poly lactic acids which is used as an active ingredient in the present invention is a low condensed form of lactic acid derived from a biological ingredient, it has a high biocompatibility and has low side effects.

Claims

1. A medicament for prevention and/or treatment of diabetes or diabetes complications which comprises, as an active ingredient, a mixture of cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19.
2. A medicament for reducing the blood sugar level which comprises, as an active ingredient, a mixture of cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19.
3. The medicament according to claim 1 or 2, wherein the lactic acid which is a repeating unit in the poly lactic acid, substantially consists of L-lactic acid.
4. The medicament according to claim 1 wherein the diabetes is type II diabetes.
5. The medicament according to any of claims 1 to 3 wherein the mixture of cyclic and/or straight chain poly lactic acids having a condensation degree of 3 to 19 is a fraction obtained by condensing lactic acids by dehydration under an inactive atmosphere, subjecting the ethanol- or methanol-soluble fraction of the obtained reaction solution to reverse phase column chromatography, and eluting with 25 to 50 weight % acetonitrile aqueous solution of pH 2 to 3 and then with 90 weight % or more acetonitrile aqueous solution of pH 2 to 3.
6. The medicament according to claim 5 wherein the condensation by dehydration is performed by stepwise decompression and temperature rise under nitrogen gas atmosphere.
7. The medicament according to claim 5 or 6 wherein the reverse phase column chromatography is performed by ODS column chromatography.

Fig. 1

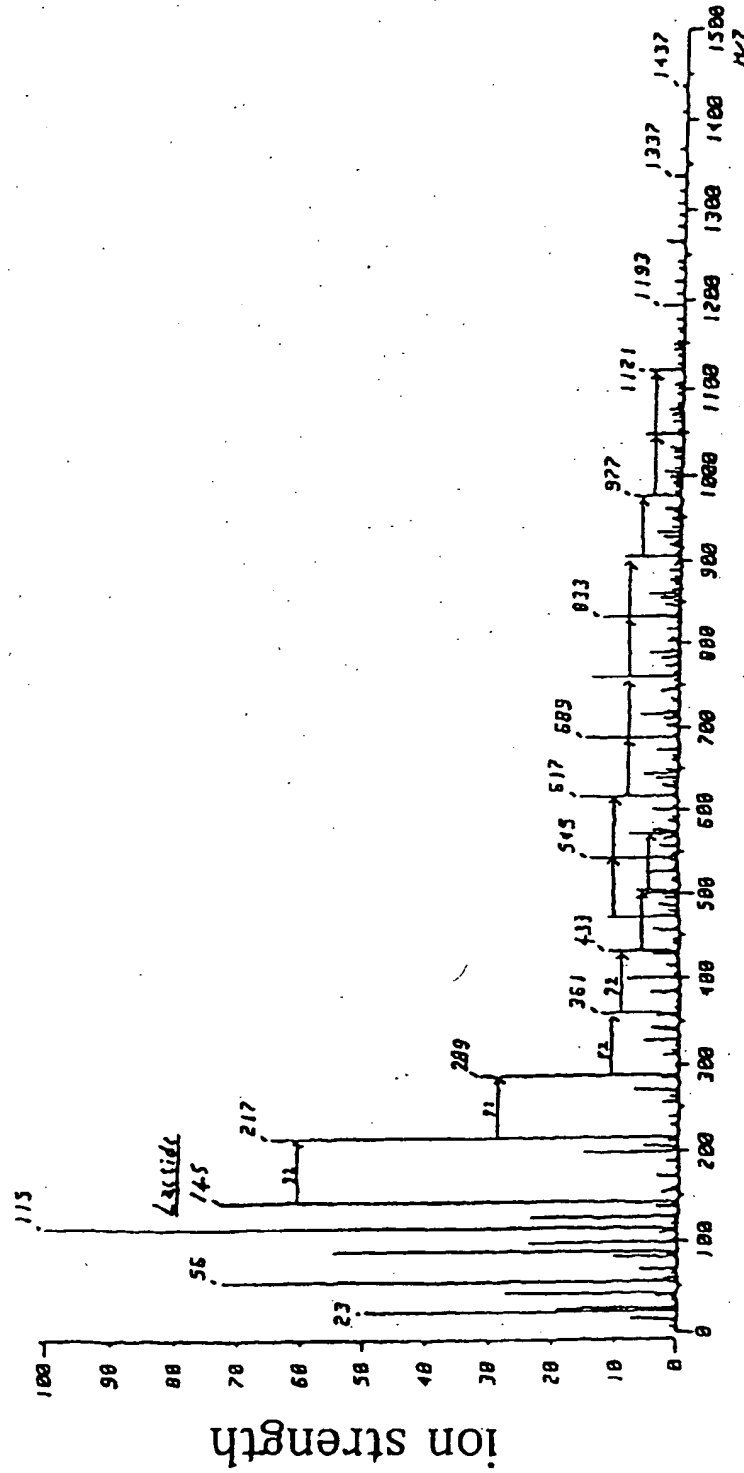


Fig.1: Mass

Fig. 2

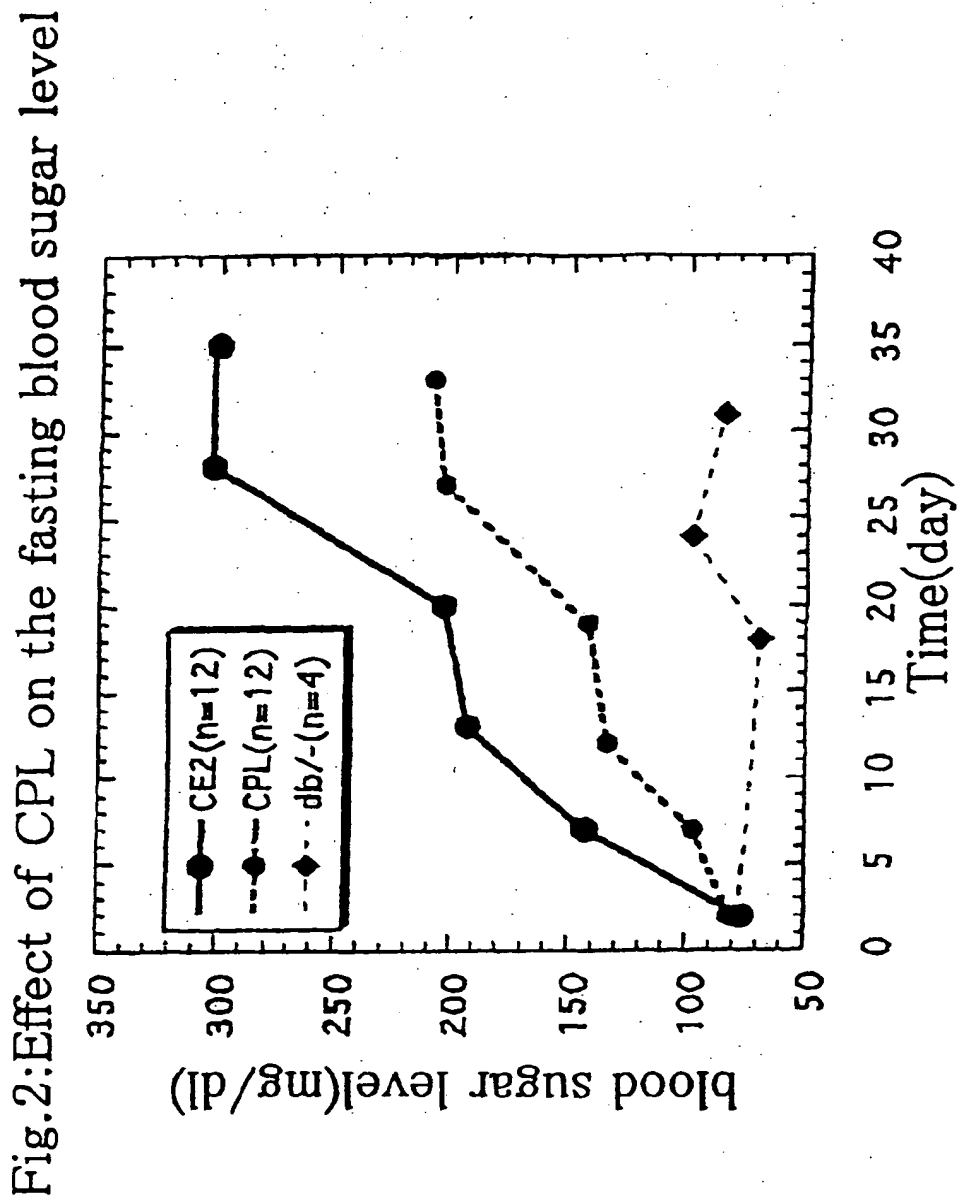


Fig.3:
Effect of CPL on the morning blood sugar level

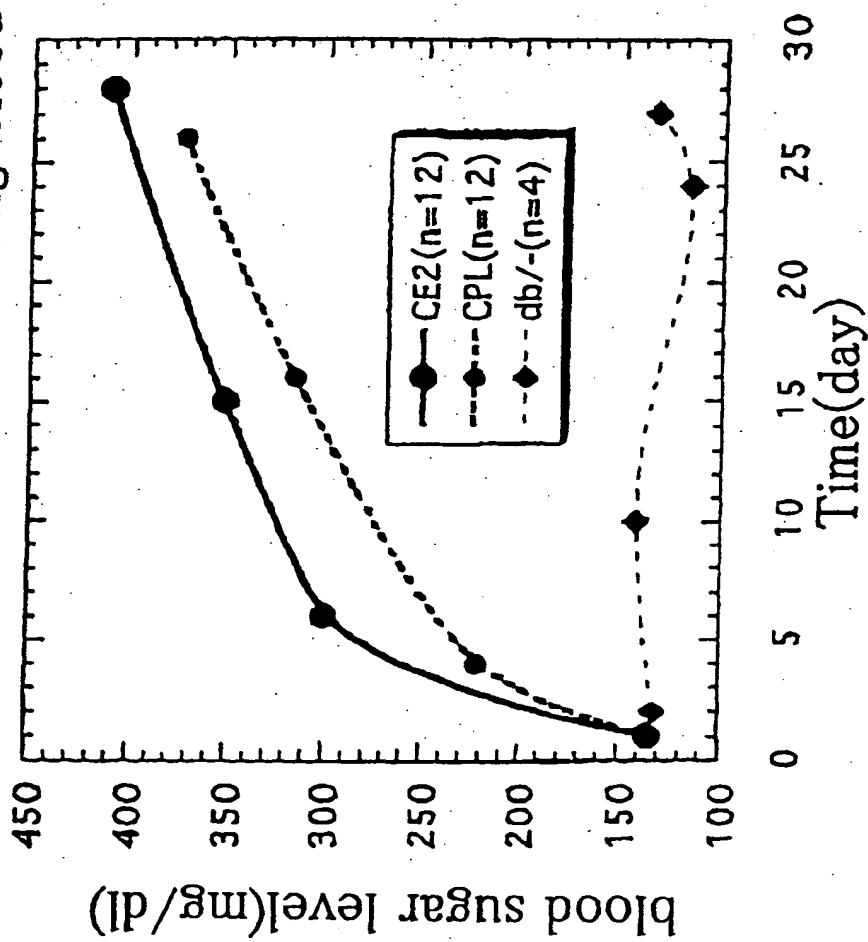


Fig. 4

Fig.4:

Effect of CPL on the food consumption

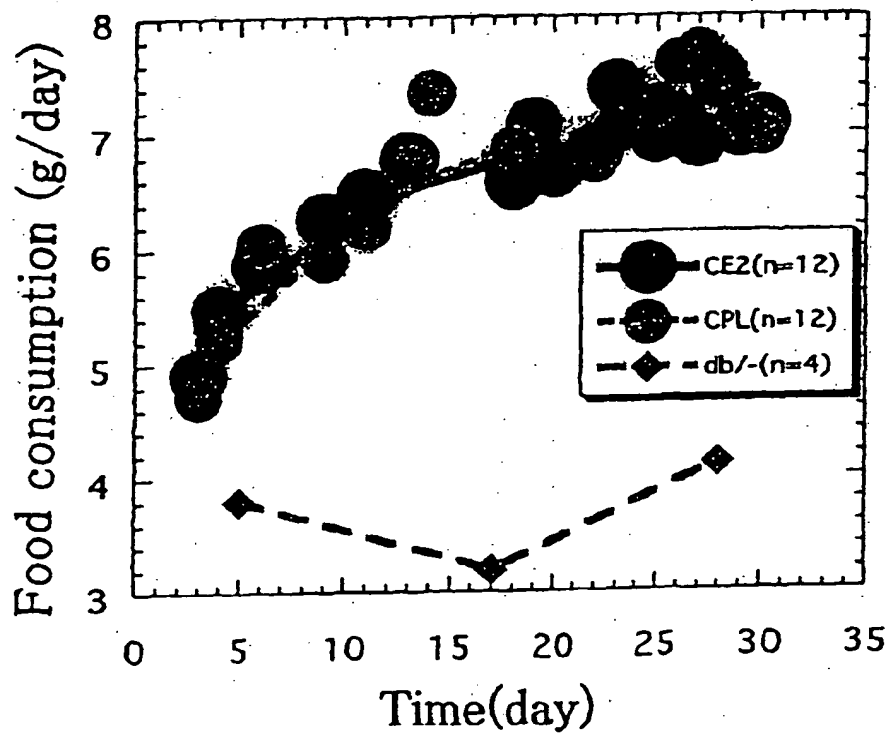
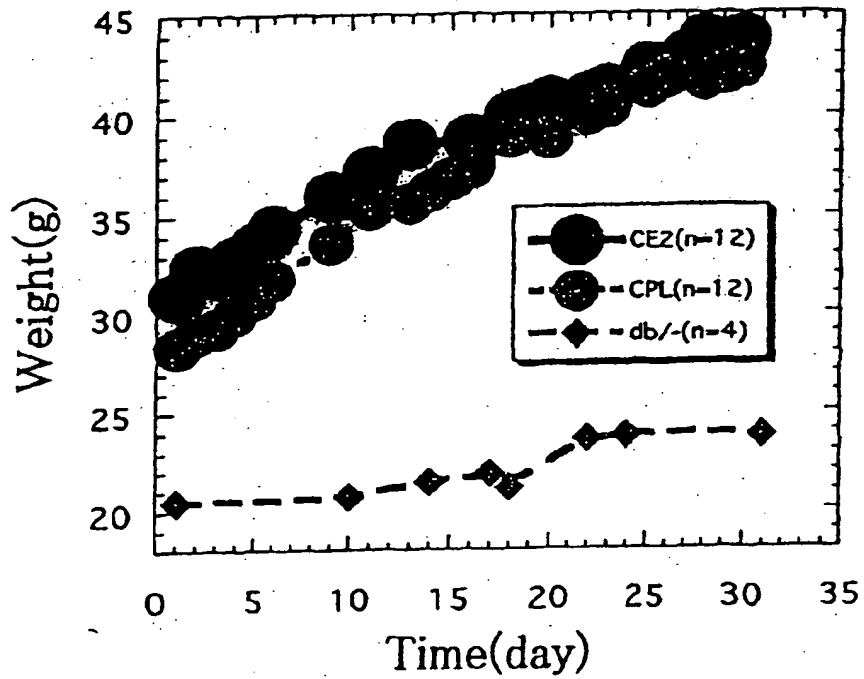


Fig. 5

Fig.5:

Effect of CPL on the weight increase



INTERNATIONAL SEARCH REPORT

International application No.

PCT/IB00/01112

A. CLASSIFICATION OF SUBJECT MATTER Int.Cl ⁷ A61K31/765, A61P3/10		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) Int.Cl ⁷ A61K31/765, A61P3/10		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) CAPLUS (STN), MEDLINE (STN), EMBASE (STN), BIOSIS (STN)		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
PX	JP, 2000-72680, A (Shumeido K.K.), 07 March, 2000 (07.03.00), abstract; Claims; Par. Nos. [0001], [0008] (Family: none)	1-7
PA	JP, 2000-239171, A (Tokai Kyoiku Sangyo K.K.), 05 September, 2000 (05.09.00), abstract (Family: none)	1-7
A	JP, 10-130153, A (Shumeido K.K.), 19 May, 1998 (19.05.98), abstract (Family: none)	1-7
A	JP, 9-227388, A (Naganushi Tetsuaki), 02 September, 1997 (02.09.97), abstract (Family: none)	1-7
A	JP, 7-233061, A (Global Art K.K.), 05 September, 1995 (05.09.95), abstract (Family: none)	1-7
<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" documental member of the same patent family		
Date of the actual completion of the international search 15 November, 2000 (15.11.00)		Date of mailing of the international search report 28 November, 2000 (28.11.00)
Name and mailing address of the ISA/ Japanese Patent Office		Authorized officer
Facsimile No.		Telephone No.

Form PCT/ISA/210 (second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT

International application No.

PCT/IB00/01112

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	JP, 6-336427, A (Global Art K.K.), 03 December, 1994 (03.12.94), abstract (Family: none)	1-7
A	JP, 5-310581, A (Koken K.K.), 22 November, 1993 (22.11.93), abstract (Family: none)	1-7

Form PCT/ISA/210 (continuation of second sheet) (July 1992)